

PATENT ABSTRACTS OF JAPAN

(1) Publication number : 04-298329
(42) Date of publication of application : 22.10.1992

(51) Int. Cl.

G08B 21/62
B29C 47/04

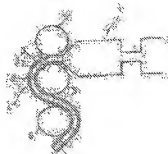
(21) Application number : 03-089493
(22) Date of filing : 20.03.1991

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(54) PRODUCTION OF BOTH-SIDE LENTICULAR SHEET

(57) Abstract

PURPOSE: To improve the productivity of a both-side lenticular sheet whose cross-sectional shape is excellent by making the cross-sectional shape of both sides deep and sharp by embossing extrusion molding without causing the run of a melted sheet.
CONSTITUTION: Thermoplastic resin to be the intermediate layer 2 of the sheet and thermoplastic resin whose viscosity is lower than that of the intermediate layer 2 and which becomes the outer layer 3 of the sheet are extruded in multiple layers. Then, embossing work for desired lenticular lens shape is performed to the outer layer 3 of the melted sheet 5, which is made of the thermoplastic resin whose viscosity is low by an embossing roll 6.



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[Date of request for examination]
[Date of sending the examiner's decision of rejection]
[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]
[Date of final disposal for application]
[Patent number]
[Date of registration]
[Number of appeal against examiner's decision of rejection]
[Date of requesting appeal against examiner's decision of rejection]
[Date of extinction of right]